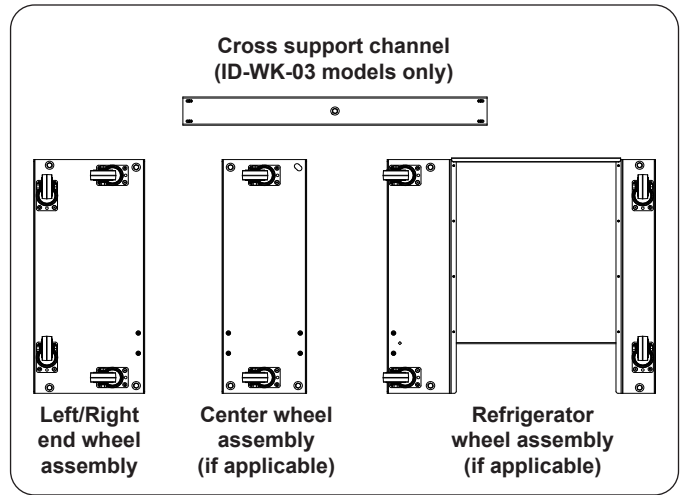




ISLAND ENCLOSURE WHEEL KIT

Model # ID-WK-(02,03,04,06,07)

INSTALLER: Leave these instructions with consumer.
CONSUMER: Retain for future reference.



This wheel kit is for installation on Fire Magic GFRC Island models. Reference the table below to ensure you have the correct wheel kit for your Island model.

To assemble, locate the appropriate section(s) for your kit model number, then follow the steps.

Island Model	Wheel Kit Model #
ID650-XXD-82XX	ID-WK-02
I(D,H)430-XX(D,R)-75XX	ID-WK-03
ID660-XXD-77XX	ID-WK-04
ID790-XX(D,R)-115XX	ID-WK-06
ID660-XXR-77XX	ID-WK-07

TOOLS REQUIRED

- 2 (or more) assemblers recommended
- $\frac{3}{8}$ ", $\frac{9}{16}$ " open-end wrenches (or equivalent)
- $\frac{5}{16}$ " nut driver (or equivalent)

— INSTALLATION: REFRIGERATOR WHEEL ASSEMBLY (IF APPLICABLE) —

Note: For ID-WK-02 and ID-WK-04 models, the right-end wheel assembly is pre-assembled; skip this page and proceed to the appropriate section for installation of your model.

1. Position the parts of the refrigerator wheel assembly as shown in Fig. 2-1, and use a $\frac{5}{16}$ " nut driver to fasten the 8 provided hex screws.

Proceed to the appropriate section to complete installation of your model.

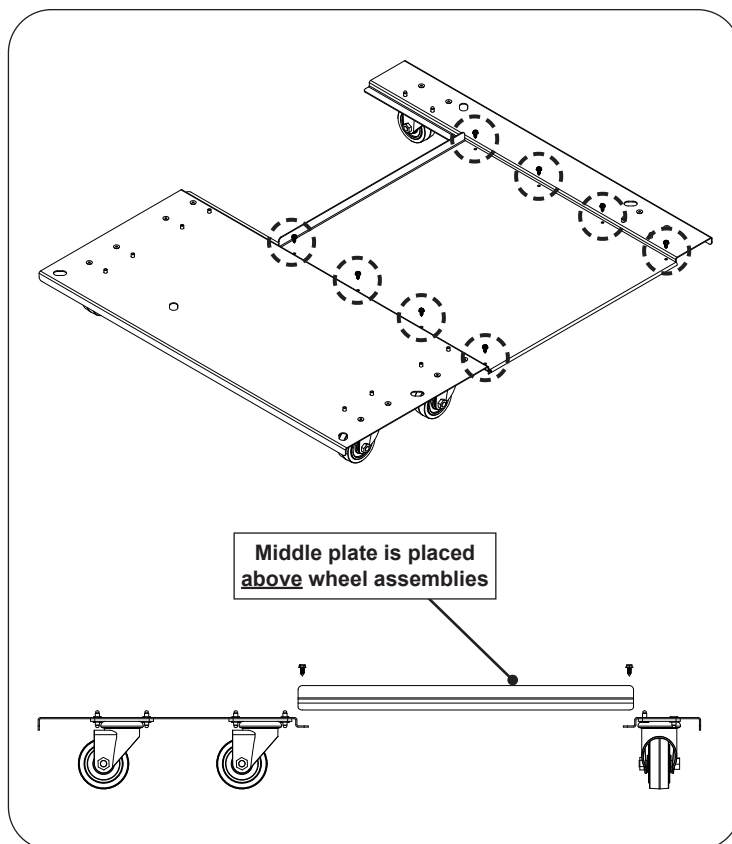


Fig. 2-1 Assemble refrigerator wheel assembly (if needed)

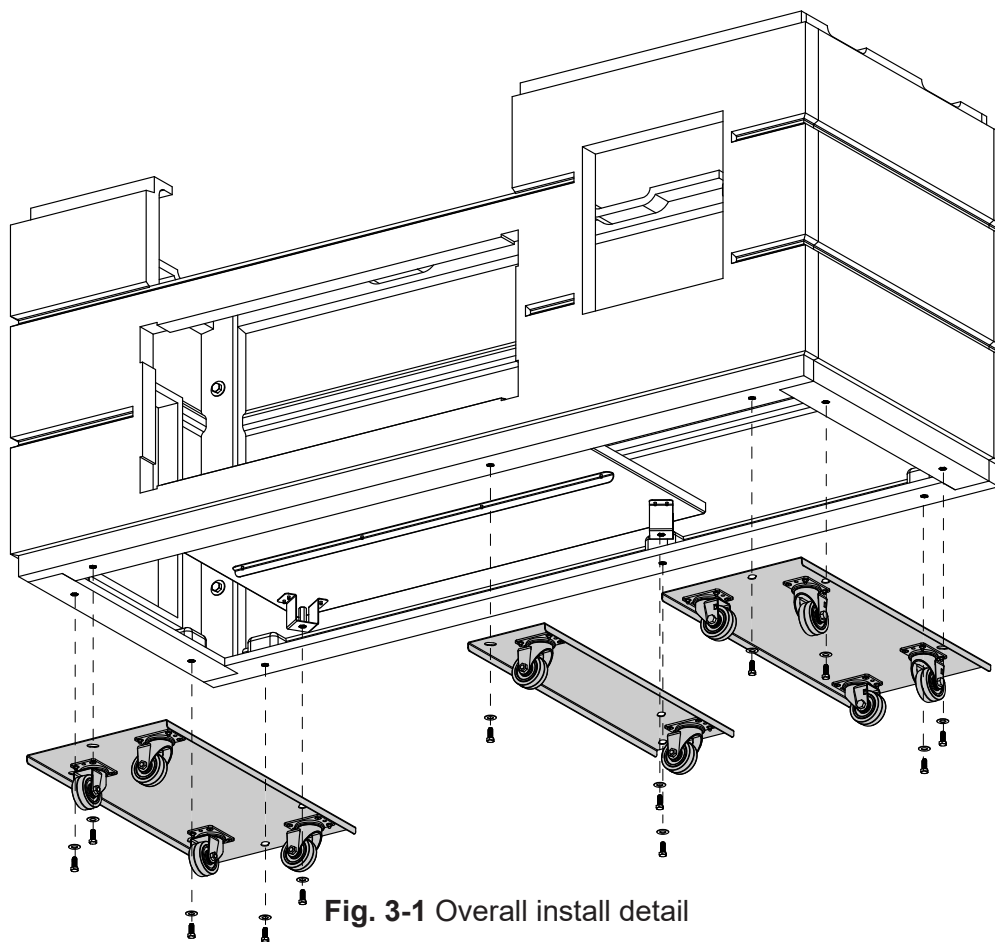


Fig. 3-1 Overall install detail

While assembling the ID650-XXD-82XX island enclosure, install the wheel kit (ID-WK-02) per the steps below. Follow the instructions supplied with the island for complete installation details.

- The wheel assemblies must stay level when being installed.
 - **When using this wheel kit, set aside the levelers that are supplied with the GFRC Island.**
1. Align the left-end wheel assembly onto the left side wall and fasten using the included hardware and a $\frac{9}{16}$ " open-end wrench or equivalent. Hand tighten only. See Fig. 3-2.
 2. Repeat for the rear wall using the three wheel assemblies as shown in Fig. 3-3.

Assembly continued on next page

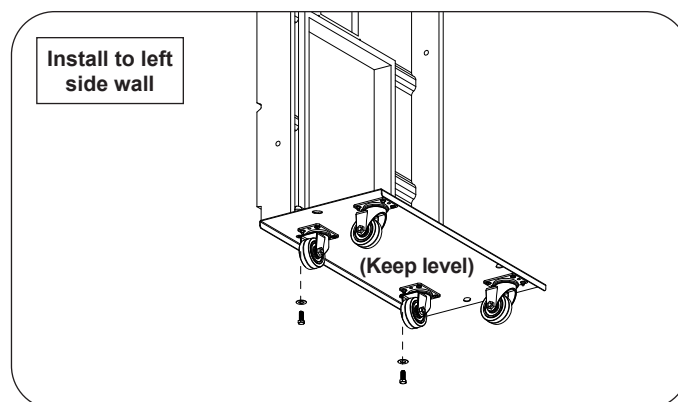


Fig. 3-2 Install left-end wheel assembly to bottom of left side wall

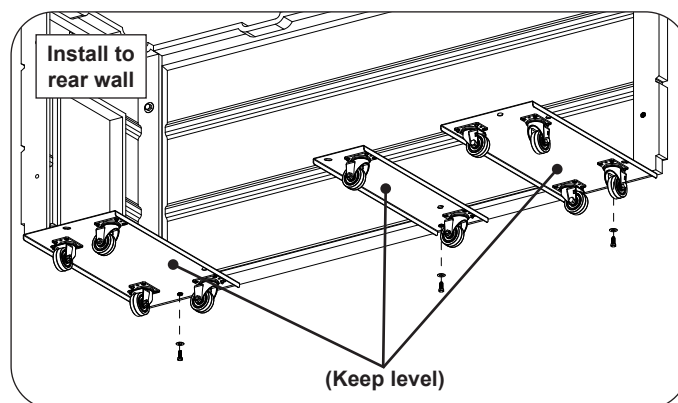


Fig. 3-3 Install all wheel assemblies to bottom of rear wall

3. Repeat for the right side wall using the right-end wheel assembly as shown in Fig. 4-1.
4. Repeat for the front wall using the three wheel assemblies as shown in Fig. 4-2.
5. Refer to the island owner's manual to level, square, and fully tighten the island base.
6. Place the floor pan (included with island) as instructed in the island owner's manual, then fasten the left-end and center wheel assemblies to the floor pan as shown in Fig. 4-3.
7. **Once the wheel kits are installed, use the 9/16" open end wrench to fully tighten all hardware. DO NOT OVERTIGHTEN.**
8. **Follow your island owner's manual to complete island installation.**

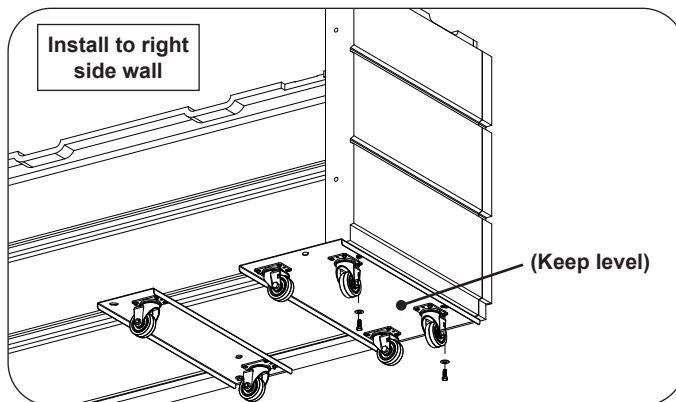


Fig. 4-1 Install right-end wheel assembly to bottom of right side wall

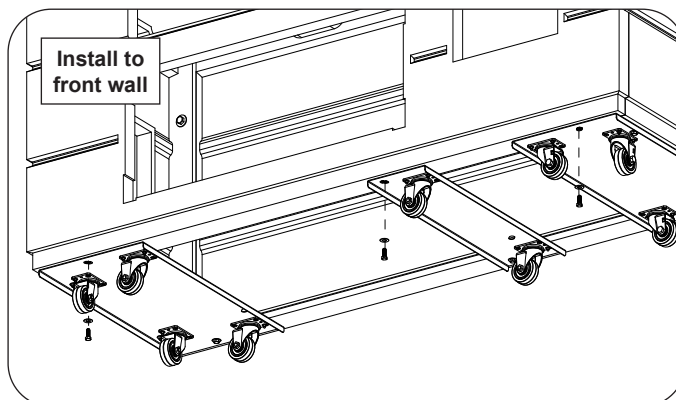


Fig. 4-2 Install all wheel assemblies to bottom of front wall

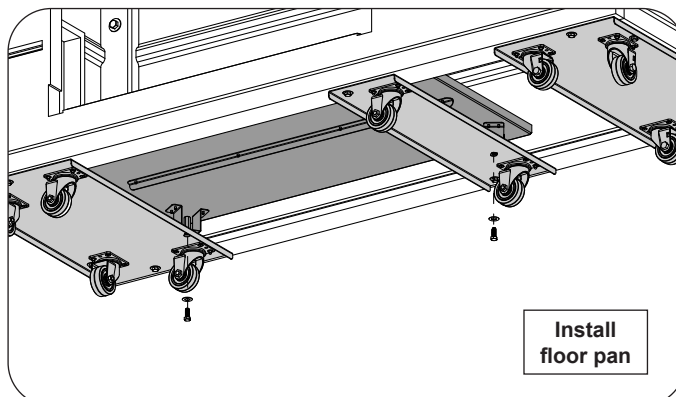


Fig. 4-3 Install floor pan, and fasten to left-end and center wheel assemblies

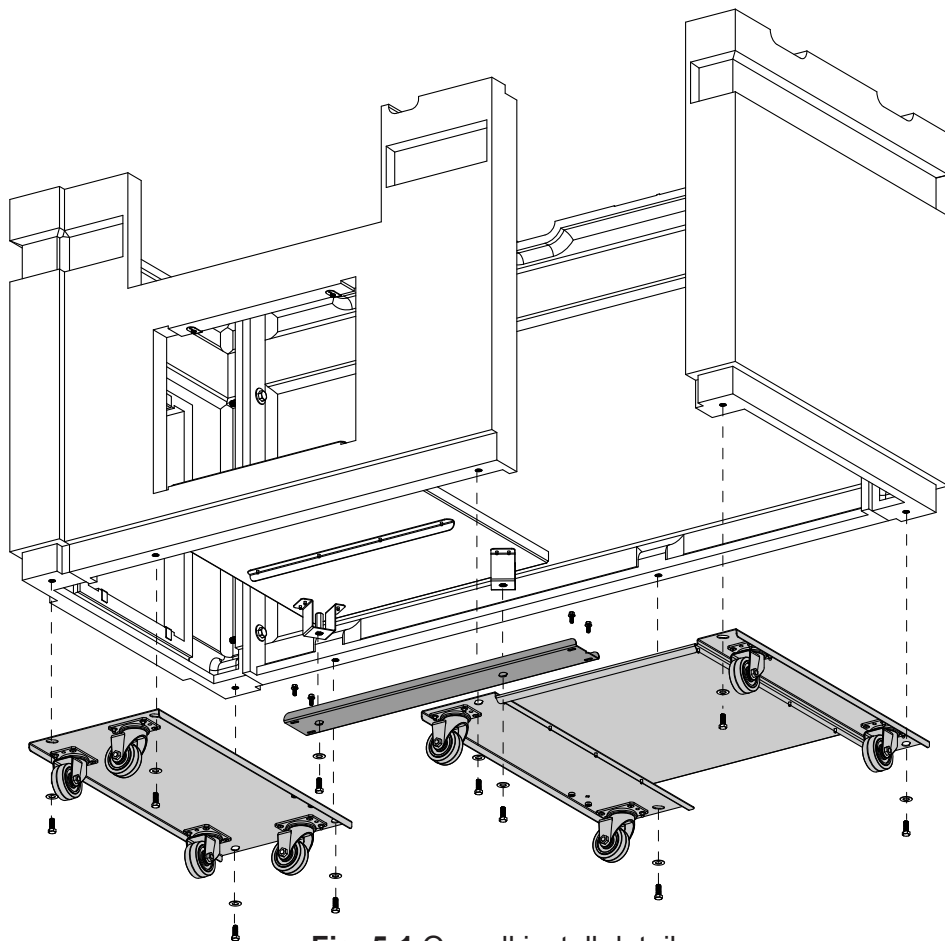


Fig. 5-1 Overall install detail

While assembling the I(D,H)430-XX(D,R)-75XX island enclosure, install the wheel kit (ID-WK-03) per the steps below. Follow the instructions supplied with the island for complete installation details.

- The wheel assemblies must stay level when being installed.
 - **When using this wheel kit, set aside the levelers that are supplied with the GFRc Island.**
1. Align the left-end wheel assembly onto the left side wall and fasten using the included hardware and a $\frac{9}{16}$ " open-end wrench or equivalent. Hand tighten only. See Fig. 5-2.
 2. Repeat for the rear wall using the two wheel assemblies as shown in Fig. 5-3.

Assembly continued on next page

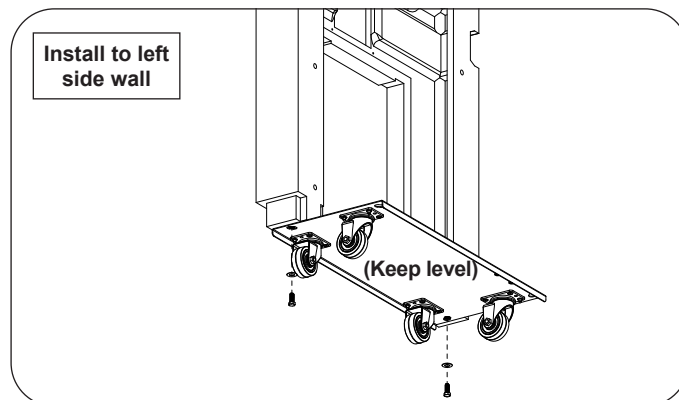


Fig. 5-2 Install left-end wheel assembly to bottom of left side wall

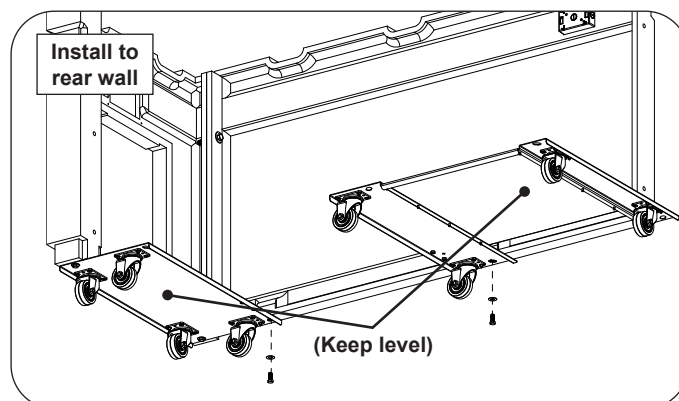


Fig. 5-3 Install all wheel assemblies to bottom of rear wall

3. Repeat for the right side wall using the refrigerator wheel assembly as shown in Fig. 6-1.
4. Place the support channel, and align the right side of the channel to the diamond cutout on the refrigerator wheel assembly. Fasten using the included hardware and a $\frac{3}{8}$ " open-end wrench or equivalent. Hand tighten only. See Fig. 6-2.
5. Repeat the assembly process for the front wall using the two wheel assemblies as shown in Fig. 6-3.
6. Refer to the island owner's manual to level, square, and fully tighten the island base.
7. Place the floor pan (included with island) as instructed in the island owner's manual, then fasten the left-end wheel assembly and the support channel as shown in Fig. 6-4.
8. **Once the wheel kits are installed, use the $\frac{9}{16}$ " and $\frac{3}{8}$ " open end wrenches to fully tighten all hardware. DO NOT OVERTIGHTEN.**
9. **Follow your island owner's manual to complete island installation.**

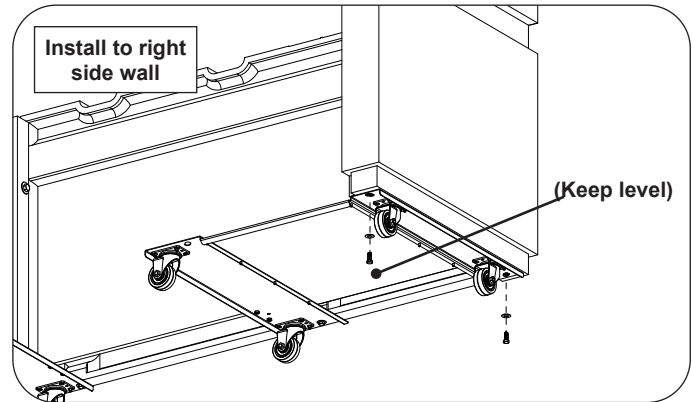


Fig. 6-1 Install refrigerator wheel assembly to bottom of right side wall

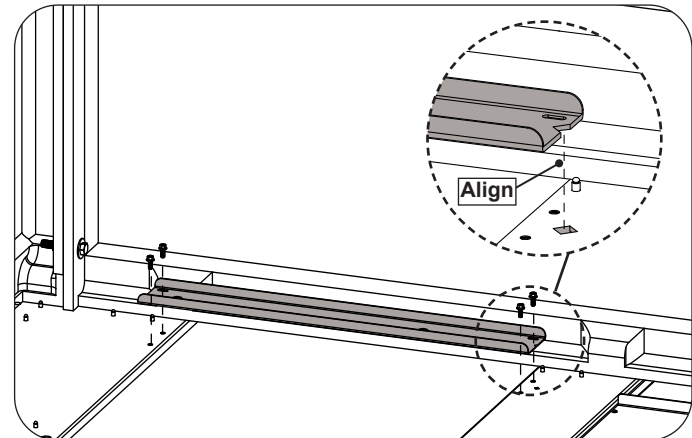


Fig. 6-2 Install support channel to wheel assemblies

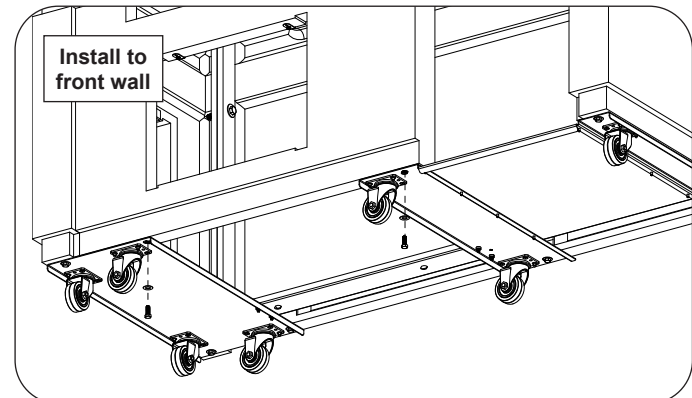


Fig. 6-3 Install all wheel assemblies to bottom of front wall

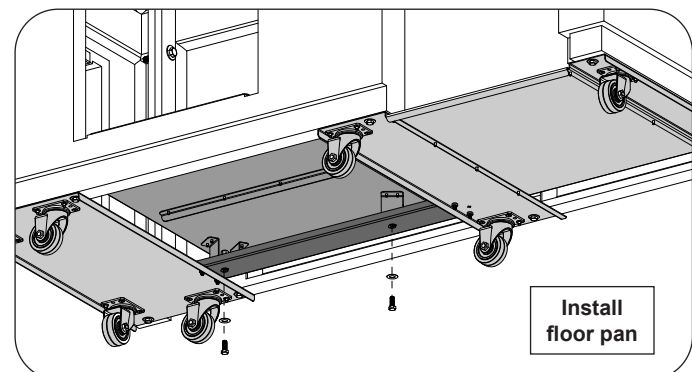


Fig. 6-4 Install floor pan, and fasten to wheel assembly and support channel

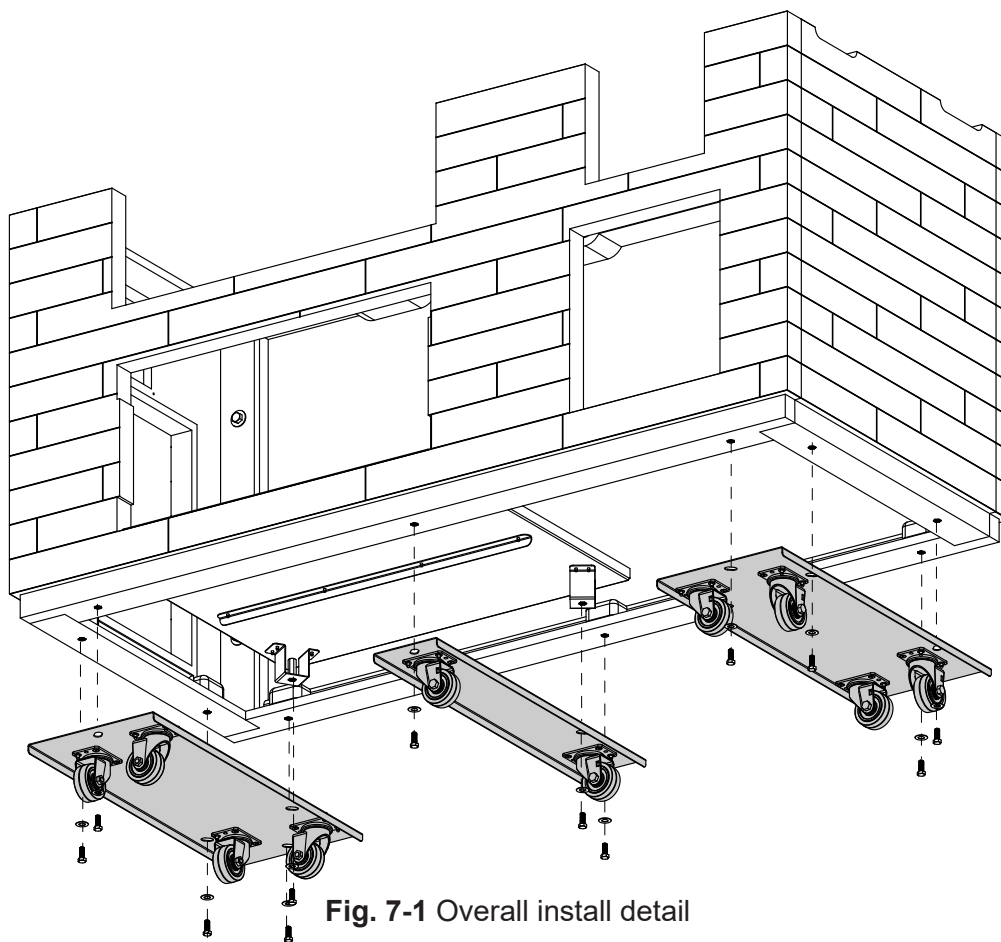


Fig. 7-1 Overall install detail

While assembling the ID660-XXD-77XX island enclosure, install the wheel kit (ID-WK-04) per the steps below. Follow the instructions supplied with the island for complete installation details.

- The wheel assemblies must stay level when being installed.
 - **When using this wheel kit, set aside the levelers that are supplied with the GFRC Island.**
1. Align the left-end wheel assembly onto the left side wall and fasten using the included hardware and a $\frac{9}{16}$ " open-end wrench or equivalent. Hand tighten only. See Fig. 7-2.
 2. Repeat for the rear wall using the three wheel assemblies as shown in Fig. 7-3.

Assembly continued on next page

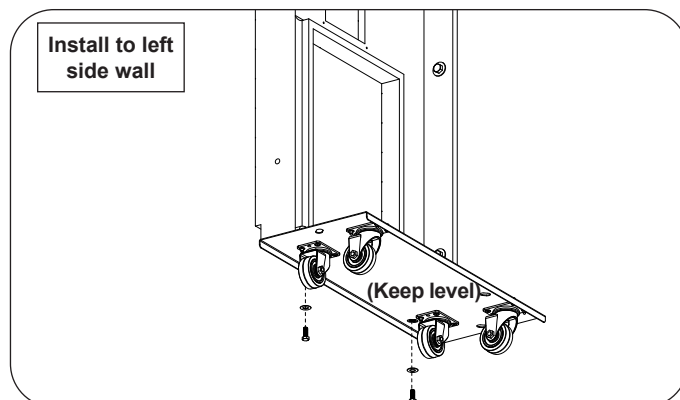


Fig. 7-2 Install left-end wheel assembly to bottom of left side wall

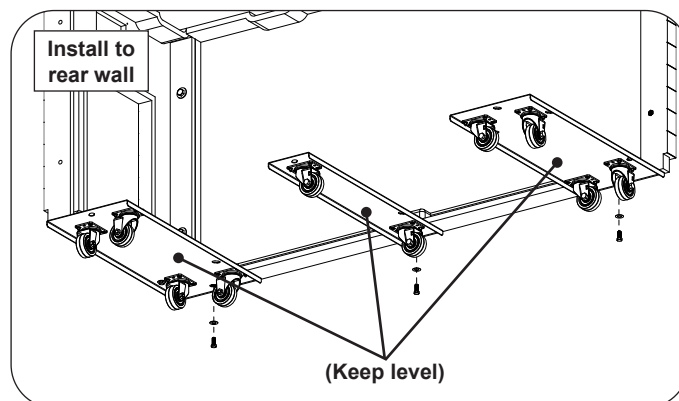


Fig. 7-3 Install all wheel assemblies to bottom of rear wall

3. Repeat for the right side wall using the right-end wheel assembly as shown in Fig. 8-1.
4. Repeat for the front wall using the three wheel assemblies as shown in Fig. 8-2.
5. Refer to the island owner's manual to level, square, and fully tighten the island base.
6. Place the floor pan (included with island) as instructed in the island owner's manual, then fasten the left-end and center wheel assemblies to the floor pan as shown in Fig. 8-3.
7. **Once the wheel kits are installed, use the 9/16" open end wrench to fully tighten all hardware. DO NOT OVERTIGHTEN.**
8. **Follow your island owner's manual to complete island installation.**

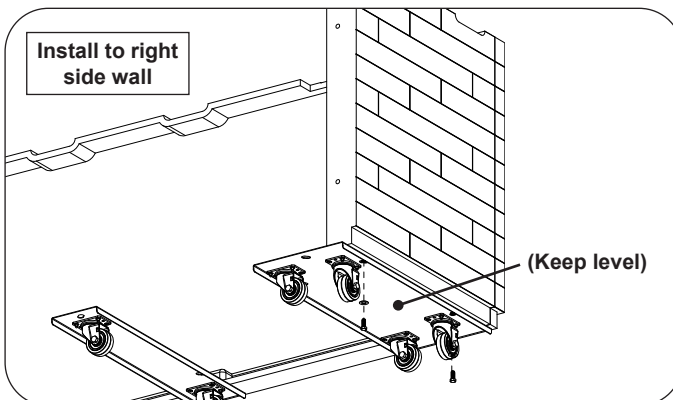


Fig. 8-1 Install right-end wheel assembly to bottom of right side wall

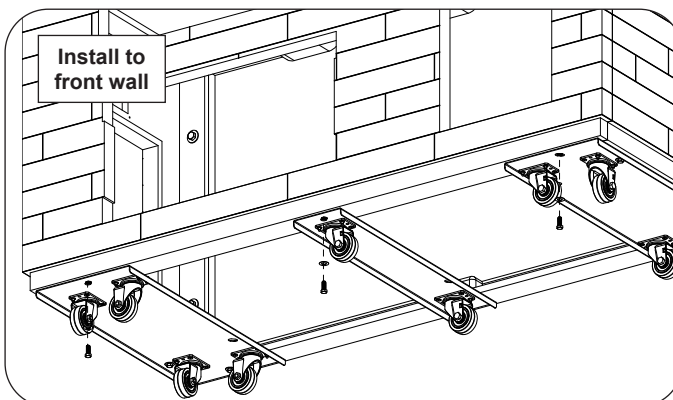


Fig. 8-2 Install all wheel assemblies to bottom of front wall

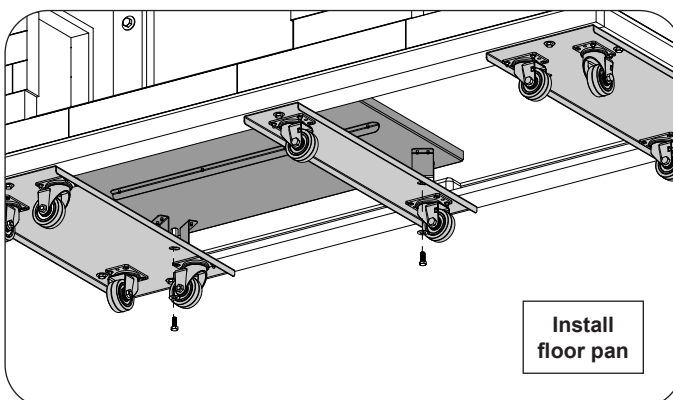


Fig. 8-3 Install floor pan, and fasten to left-end and center wheel assemblies

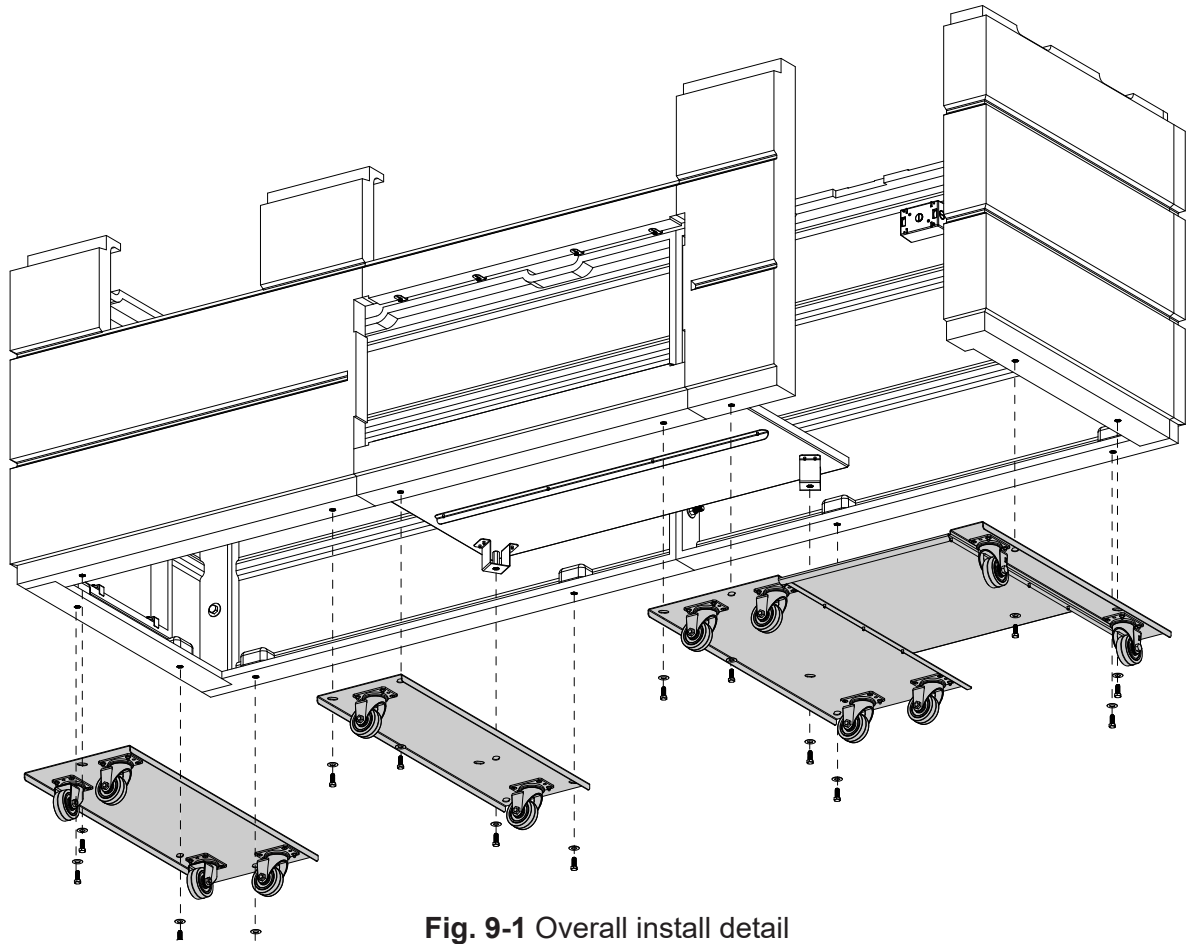


Fig. 9-1 Overall install detail

While assembling the ID790-XX(D,R)-115XX island enclosure, install the wheel kit (ID-WK-06) per the steps below. Follow the instructions supplied with the island for complete installation details.

- The wheel assemblies must stay level when being installed.
 - **When using this wheel kit, set aside the levelers that are supplied with the GFRC Island.**
1. Align the left-end wheel assembly onto the left side wall and fasten using the included hardware and a $\frac{9}{16}$ " open-end wrench or equivalent. Hand tighten only. See Fig. 9-2.
 2. Repeat for the rear wall using the three wheel assemblies as shown in Fig. 9-3.

Assembly continued on next page

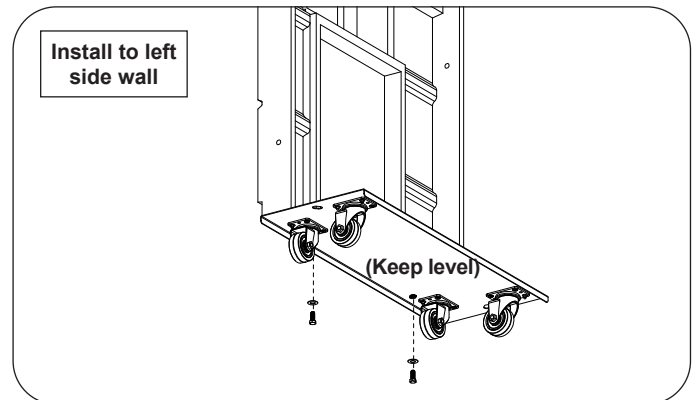


Fig. 9-2 Install left-end wheel assembly to bottom of left side wall

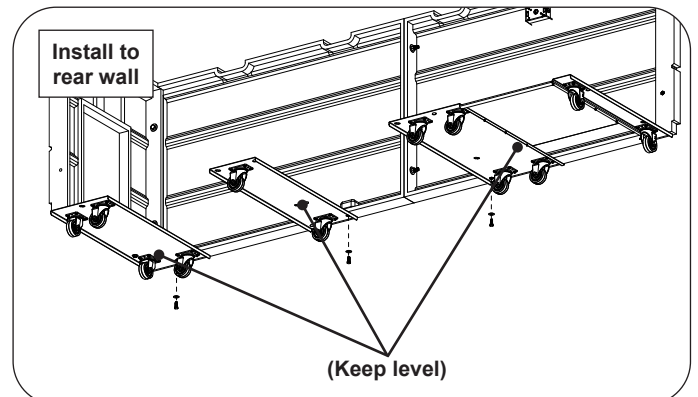


Fig. 9-3 Install all wheel assemblies to bottom of rear wall

3. Repeat for the right side wall using the refrigerator wheel assembly as shown in Fig. 10-1.
4. Repeat the assembly process for the front wall using the three wheel assemblies as shown in Fig. 10-2.
5. Refer to the island owner's manual to level, square, and fully tighten the island base.
6. Place the floor pan (included with island) as instructed in the island owner's manual, then fasten the support channels to the floor pan as shown in Fig. 10-3.
7. **Once the wheel kits are installed, use the 9/16" and 3/8" open end wrench to fully tighten all hardware. DO NOT OVERTIGHTEN.**
8. **Follow your island owner's manual to complete island installation.**

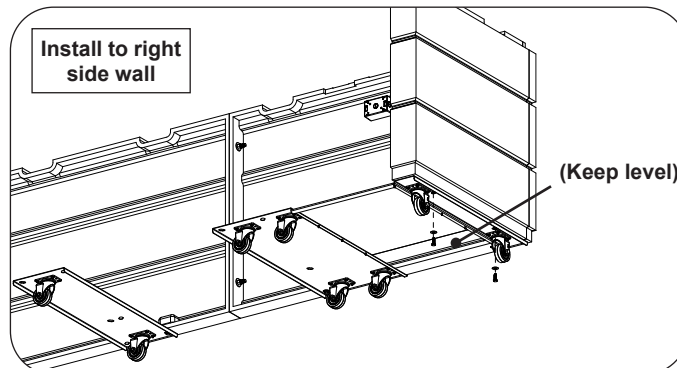


Fig. 10-1 Install refrigerator wheel assembly to bottom of right side wall

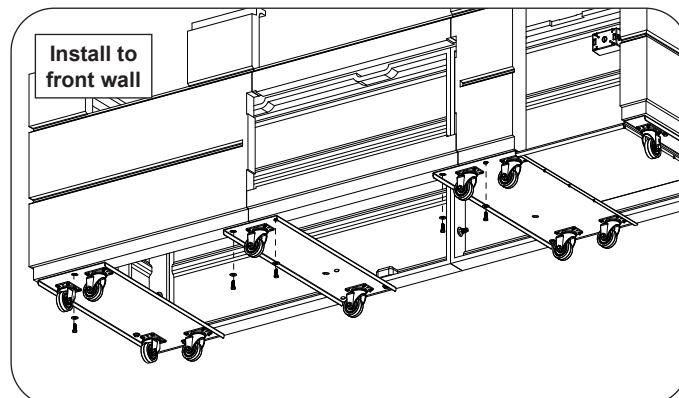


Fig. 10-2 Install all wheel assemblies to bottom of front wall

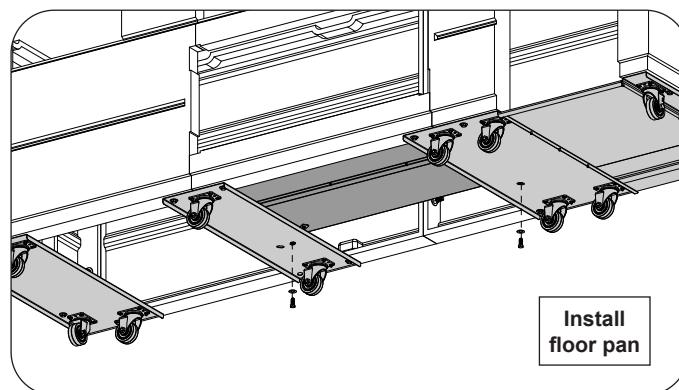


Fig. 10-3 Install floor pan, and fasten to wheel support channels

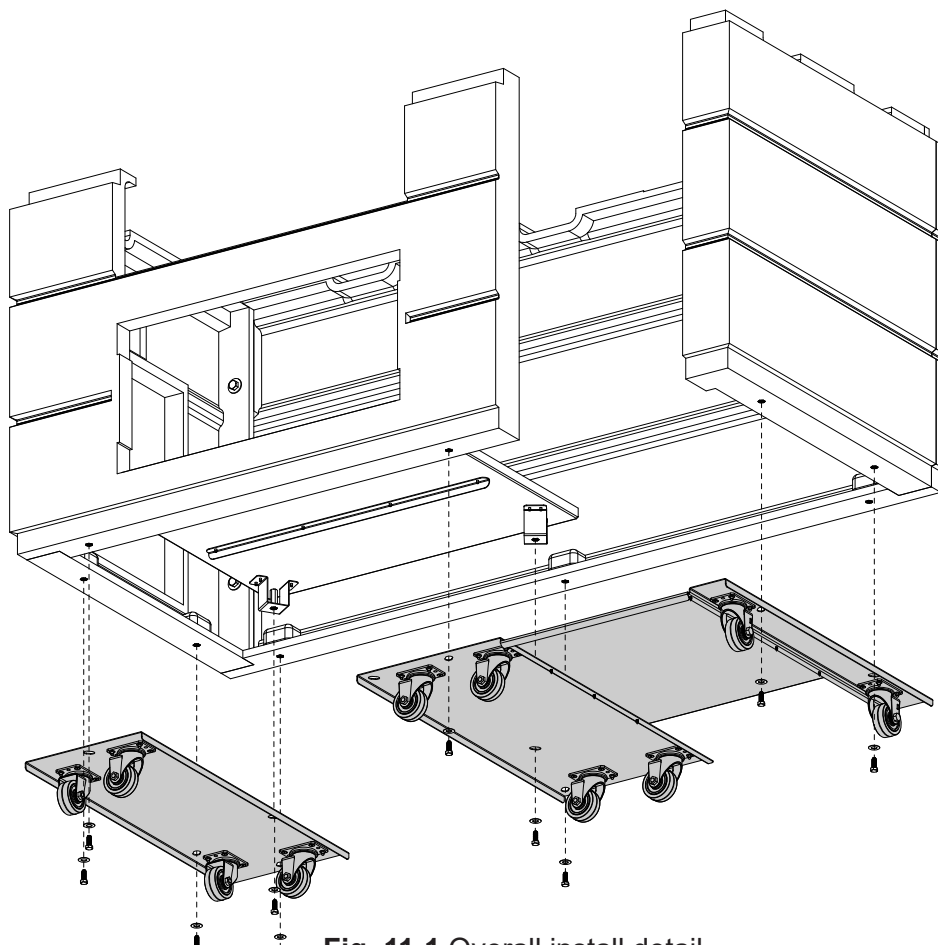


Fig. 11-1 Overall install detail

While assembling the ID660-XXR-77XX island enclosure, install the wheel kit (ID-WK-07) per the steps below. Follow the instructions supplied with the island for complete installation details.

- The wheel assemblies must stay level when being installed.
 - **When using this wheel kit, set aside the levelers that are supplied with the GFRC Island.**
1. Align the left-end wheel assembly onto the left side wall and fasten using the included hardware and a $\frac{9}{16}$ " open-end wrench or equivalent. Hand tighten only. See Fig. 11-2.
 2. Repeat for the rear wall using the two wheel assemblies as shown in Fig. 11-3.

Assembly continued on next page

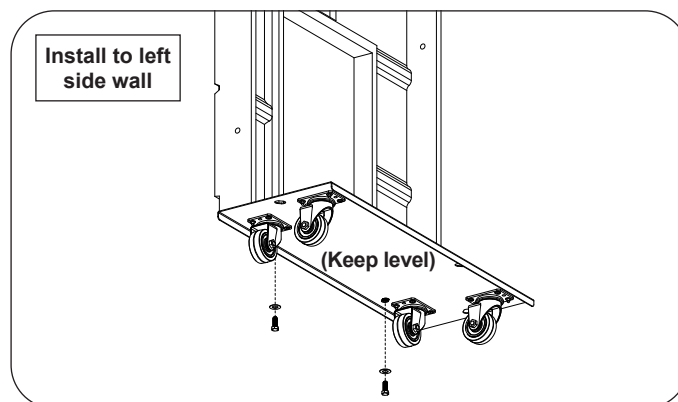


Fig. 11-2 Install left-end wheel assembly to bottom of left side wall

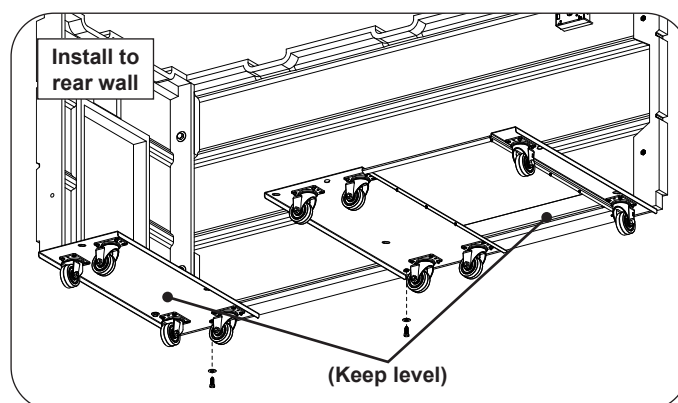


Fig. 11-3 Install all wheel assemblies to bottom of rear wall

3. Repeat for the right side wall using the refrigerator wheel assembly as shown in Fig. 12-1.
4. Repeat the assembly process for the front wall using the two wheel assemblies as shown in Fig. 12-2.
5. Refer to the island owner's manual to level, square, and fully tighten the island base.
6. Place the floor pan (included with island) as instructed in the island owner's manual, then fasten the left-end and refrigerator wheel assemblies to the floor pan as shown in Fig. 12-3.
7. **Once the wheel kits are installed, use the $\frac{9}{16}$ " and $\frac{3}{8}$ " open end wrenches to fully tighten all hardware. DO NOT OVERTIGHTEN.**
8. **Follow your island owner's manual to complete island installation.**

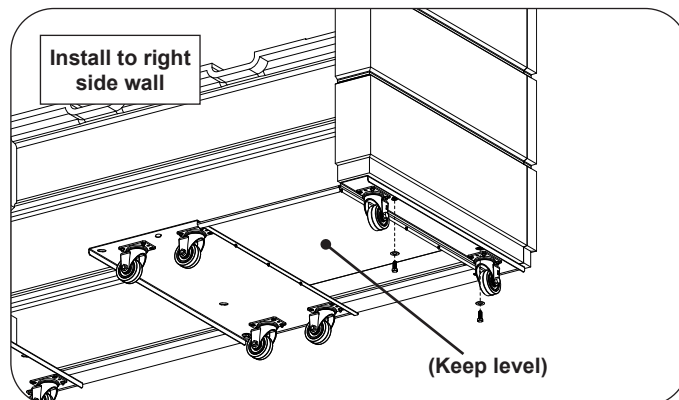


Fig. 12-1 Install refrigerator wheel assembly to bottom of right side wall

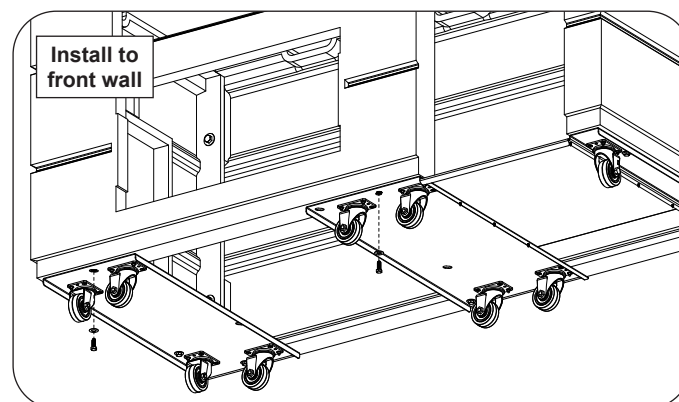


Fig. 12-2 Install all wheel assemblies to bottom of front wall

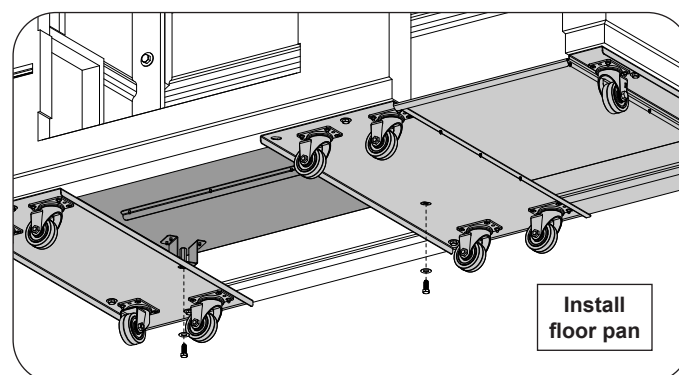


Fig. 12-3 Install floor pan, and fasten to left-end and refrigerator wheel assemblies